Research Article

Effect of ginger powder incorporation on physicochemical and organoleptic characteristics of biscuits

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Citation

Received: 19/05/2017 Revised: 21/09/2017 Accepted: 23/09/2017 Online First: 26/09/2017

Abstract
Present investigations were performed to examine the effect of incorporation of ginger powder on the physicochemical and organoleptic characteristics of the biscuits. For this, fresh ginger was dried, ground in powder and added in wheat flour at 0, 2.5, 5, 7.5 and 10% concentration for preparation of the biscuits. It was found that ginger powder incorporation increased thickness, hardness and fracturability as compared to the biscuits without ginger powder. The moisture, protein, ash and crude fiber contents increased while nitrogen free extract decreased significantly (p<0.05) with progressive substitution of ginger powder. There was no significant difference noticed for fat content. Organoleptic properties in terms of color, flavor, crispiness, texture and overall acceptability were only acceptable at minimum level of ginger powder.

Keywords: Ginger; Biscuits; Physical analysis; Chemical characteristics; Sensory properties

Introduction
In Pakistan, cereals are the primary source of protein and calorie. Among cereals, wheat (Triticum aestivum) is the most important food crop ranked first for human consumption. It is the staple food for millions of people and its contribution in daily diet is 68-75% in Pakistan [1]. Cereals including wheat provide the highest calories, proteins, fibre, some vitamins and minerals of human requirements in most countries of the world [2]. Wheat flour is normally used for the production of bakery products such as cakes, buns, breads and biscuits. Bakery products are gaining popularity due to increasing trend of urbanization and increase in the number of working women. Among bakery products, biscuits are the most favorite because of their long shelf life, low cost, availability in different forms and good nutritional value. Bakery products are sometimes used as a vehicle for incorporation of different nutritionally rich ingredients [3-9]. Foods based on cereals are most attracted by people in countries where wheat is used as basic diet. Innovation in technology has permitted bakers to develop their products with functional foods that improve function, taste and the texture. In all over the world functional foods based on vegetable source are gaining reputation due to their beneficial application. Phytochemistry related to health claims is the major reason for the utilization of plant sources [10]. Huge variety of native plants is present in Pakistan and many of them
have a strong flavor and health related benefits. Ginger (*Zingiber officinale*) is one of them also known as Adrak. In the Middle East and Asia, it is widely used as a medicinal plant as it helps in digestion, treatment of gout, eye sight and joints. The early Chinese used ginger as remedy against nausea, morning sickness, indigestion and heartburn. They believed that ginger is a natural internal cleaning and purifying agent. Ginger has very useful medicinal values, antioxidant properties as well as some antimicrobial properties. These can be employed in food industry to boost up the quality and shelf-life of processed foods [11]. The present research is an effort to incorporate the ginger in the form of powder in biscuits and then to evaluate them for physical, chemical and sensory characteristics.

**Materials and methods**

Wheat flour, fresh ginger roots (*Zingiber officinale*) and other ingredients needed for biscuits preparation were purchased from local market. Ginger powder was obtained by washing the roots, removing non-edible parts and drying in an oven at 40±2°C. A grinder mill was used to obtain ginger powder and packed in an air tight container and stored.

**Biscuit Preparation**

The biscuits were formulated according to the method No. 10-50D as described in AACC [12]. Wheat flour was replaced with ginger powder at 0, 2.5, 5, 7.5 and 10% concentration for various treatments.

**Physical analysis of ginger powder incorporated biscuits**

The AACC [12] methods were adopted in order to determine the diameter, thickness and spread factor of biscuits. For measurement of diameter (mm), six biscuits were placed edge to edge, their total width was measured and average diameter was determined by taking the mean value. Average thickness (mm) of the biscuits was measured by placing six biscuits one on top of another and measuring their height and taking average. Spread factor was obtained by dividing the diameter with thickness. Color of biscuits was determined with the help of colorimeter (Color Test-II Neuhaus Neotec). It was first calibrated by using standard (54 CTn for dark and 151 CTn for light) and the color of biscuits was determined by placing the biscuits under the photocell. Texture of biscuits was measured using TA-XT-plus texture analyzer which gave the measurement of the hardness and resistance of the biscuits to bend or snap.

**Chemical analysis of ginger powder incorporated biscuits**

Chemical composition of biscuits including moisture, crude protein, crude fat, ash, crude fibre and NFE were analyzed according to the method described in AOAC [13]. The energy values were calculated theoretically using the conversion factors of 4.0, 4.0 and 9.0 kcal/g for protein, carbohydrates and fats, respectively, according to the method described by [14].

**Sensory evaluation of ginger powder incorporated biscuits**

Biscuits were evaluated by a panel of judges according to the method described by [15]. The parameters studied were color, taste, flavor, texture and overall acceptability. The score cards for the evaluation of the biscuits were provided along with instruction to each judge.

**Statistical analysis**

Results obtained were statistically analyzed using analysis of variance technique. The difference in means was evaluated by the Duncan Multiple Range Test [16].

**Results and discussion**

**Physical Characteristics of ginger powder incorporated biscuits**

Incorporation of ginger powder at 0, 2.5, 5, 7.5 and 10% level showed no difference in diameter of biscuits. The thickness of biscuits prepared from incorporation of
ginger powder varied significantly in different treatments. Increased level of ginger powder, increased the thickness of biscuits. Mean values for the thickness of the biscuits (Table 1) showed the highest value (1.02 cm) in T4 while the lowest value (0.95 cm) in T0 that was control. Spread factor depends on the value of the diameter and thickness of the biscuits. The highest spread factor (43.38) was observed T0 and the lowest (40.7) have been found in T4. The color was darker in biscuits having ginger powder as compared to the control. Similar effect was observed by [17-20] for different legume supplemented products. The effect of ginger powder on texture of biscuits showed that hardness and fracturability of biscuits increase with increase of ginger powder level. It was reported that addition of potato fibre reduced the firmness of dietary fiber enriched biscuits [21].

Table 1. Physical characteristics of ginger powder incorporated biscuits

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Width (cm)</th>
<th>Thickness (cm)</th>
<th>Spread factor</th>
<th>Color</th>
<th>Textured</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Hardness Fracturability</td>
</tr>
<tr>
<td>T0</td>
<td>4.15&lt;sup&gt;a&lt;/sup&gt;</td>
<td>0.56&lt;sup&gt;c&lt;/sup&gt;</td>
<td>43.38&lt;sup&gt;a&lt;/sup&gt;</td>
<td>169.33&lt;sup&gt;a&lt;/sup&gt;</td>
<td>1107.8&lt;sup&gt;d&lt;/sup&gt;</td>
</tr>
<tr>
<td>T1</td>
<td>4.17&lt;sup&gt;a&lt;/sup&gt;</td>
<td>0.98&lt;sup&gt;bc&lt;/sup&gt;</td>
<td>42.14&lt;sup&gt;abc&lt;/sup&gt;</td>
<td>162.00&lt;sup&gt;ab&lt;/sup&gt;</td>
<td>1099.3&lt;sup&gt;d&lt;/sup&gt;</td>
</tr>
<tr>
<td>T2</td>
<td>4.15&lt;sup&gt;a&lt;/sup&gt;</td>
<td>0.98&lt;sup&gt;bc&lt;/sup&gt;</td>
<td>42.34&lt;sup&gt;ab&lt;/sup&gt;</td>
<td>165.00&lt;sup&gt;ab&lt;/sup&gt;</td>
<td>1191.9&lt;sup&gt;c&lt;/sup&gt;</td>
</tr>
<tr>
<td>T3</td>
<td>4.15&lt;sup&gt;a&lt;/sup&gt;</td>
<td>0.99&lt;sup&gt;ab&lt;/sup&gt;</td>
<td>41.60&lt;sup&gt;bc&lt;/sup&gt;</td>
<td>157.33&lt;sup&gt;b&lt;/sup&gt;</td>
<td>1234.2&lt;sup&gt;b&lt;/sup&gt;</td>
</tr>
<tr>
<td>T4</td>
<td>4.14&lt;sup&gt;a&lt;/sup&gt;</td>
<td>1.02&lt;sup&gt;a&lt;/sup&gt;</td>
<td>40.70&lt;sup&gt;c&lt;/sup&gt;</td>
<td>160.33&lt;sup&gt;ab&lt;/sup&gt;</td>
<td>1352.1&lt;sup&gt;a&lt;/sup&gt;</td>
</tr>
</tbody>
</table>

<sup>1</sup> Mean of triplicate

<sup>a-d</sup> Mean scores within column followed by the same superscript are not significantly different (p<0.05).

T0: Biscuits with 0% ginger powder and 100% wheat flour
T1: Biscuits with 2.5% ginger powder and 97.5% wheat flour
T2: Biscuits with 5% ginger powder and 95% wheat flour
T3: Biscuits with 7.5% ginger powder and 92.5% wheat flour
T4: Biscuits with 10% ginger powder and 90% wheat flour

Chemical analysis of ginger powder incorporated biscuits

There was an increase in the moisture content as levels of ginger powder increased up to 10% (Table 2). The moisture content is an indication of quality and stability of products. Higher moisture in ginger powder incorporated biscuits could be due to water holding capacity of powders. Protein, fibre and ash content were found to increase gradually by increasing the level of ginger powder. NFE slightly decreased in all samples when compared to the biscuits prepared only with wheat flour (T0). The increase in protein, fat and ash contents of ginger powder incorporated biscuits could be due to the presence of them in ginger [22]. These results are similar with the previous findings of [23-24] who found that the addition of legumes increased the protein content in biscuits. Increased in protein was also found in ginger spiced maize snack [11]. It was reported that high fibre content of apple pomace reduced the moisture in the biscuits. It was also concluded that protein content of the biscuits increased by adding soybean [25].
Table 2. Chemical characteristics of ginger powder incorporated biscuits

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Moisture</th>
<th>Fat</th>
<th>Protein</th>
<th>Fibre</th>
<th>Ash</th>
<th>NFE</th>
<th>Caloric value Kcal/100g</th>
</tr>
</thead>
<tbody>
<tr>
<td>T₀ ¹)</td>
<td>3.50c</td>
<td>20.17a</td>
<td>6.99c</td>
<td>0.50c</td>
<td>0.86c</td>
<td>67.86a</td>
<td>570.84</td>
</tr>
<tr>
<td>T₁</td>
<td>3.69d</td>
<td>20.18a</td>
<td>7.09d</td>
<td>0.52c</td>
<td>0.89d</td>
<td>67.55ab</td>
<td>480.18</td>
</tr>
<tr>
<td>T₂</td>
<td>4.02c</td>
<td>20.21a</td>
<td>7.21c</td>
<td>0.53b</td>
<td>0.92c</td>
<td>67.06ab</td>
<td>565.32</td>
</tr>
<tr>
<td>T₃</td>
<td>4.21b</td>
<td>20.21a</td>
<td>7.24b</td>
<td>0.54b</td>
<td>0.94b</td>
<td>66.78bc</td>
<td>477.97</td>
</tr>
<tr>
<td>T₄</td>
<td>4.29a</td>
<td>20.22a</td>
<td>7.26a</td>
<td>0.56a</td>
<td>0.99a</td>
<td>65.95c</td>
<td>474.82</td>
</tr>
</tbody>
</table>

¹) Mean of triplicate
a-d Mean scores within column followed by the same superscript are not significantly different (p<0.05)
²) T₀: Biscuits with 0% ginger powder and 100% wheat flour
T₁: Biscuits with 2.5% ginger powder and 97.5% wheat flour
T₂: Biscuits with 5% ginger powder and 95% wheat flour
T₃: Biscuits with 7.5% ginger powder and 92.5% wheat flour
T₄: Biscuits with 10% ginger powder and 90% wheat flour

Sensory evaluation of ginger powder incorporated biscuits

The sensory evaluation scores for color, crispness, flavor, taste, texture and overall acceptability were observed to decrease with an increase in ginger powder levels when compared with biscuits produced only from wheat flour (Table 3). The color provides information about quality of raw material and baking process. It is evident from the results that the highest score was observed by biscuits prepared from 2.5% ginger powder and the lowest in biscuits prepared from 7.5 and 10%. Flavor is a factor that decides the liking or disliking about the product. Incorporation of ginger powder affects the flavor of biscuits significantly and T₂ (8.56) was found better as compared to others. Ginger-flavored soy-cassava biscuit prepared and reported that ginger flour improved the overall flavor of biscuits as presence of ginger reduces the beany flavor of soy bean [26]. The sensory scores for the crispiness of biscuits ranged from 5.05 to 7.64. The highest (7.64) significant value was found for T₂ and lowest (5.05) for T₄. Biscuits prepared without ginger powder got the highest (7.36) score while the lowest score was found in the biscuits prepared with 10% incorporation of ginger powder. The biscuits prepared from ginger powder indicated that supplementation significantly affected the overall acceptability of the biscuits. Biscuits with 2.5% ginger powder obtained the maximum score (8.00) while the minimum score (3.52) was achieved by the biscuits prepared from T₄. The results of the present study regarding sensory properties of the biscuits are similar to the findings of [6, 27-32] who reported that incorporation of flaxseed flour, matri flour and cow pea flour reduce the acceptability of biscuits.
Table 3. Sensory evaluation of ginger powder incorporated biscuits

<table>
<thead>
<tr>
<th>Treatment</th>
<th>Color</th>
<th>Crispness</th>
<th>Flavor</th>
<th>Taste</th>
<th>Texture</th>
<th>Overall acceptability</th>
</tr>
</thead>
<tbody>
<tr>
<td>T₀</td>
<td>7.79ᵃ</td>
<td>6.78ᵇ</td>
<td>7.88ᵇ</td>
<td>7.51ᵇ</td>
<td>7.36ᵃ</td>
<td>7.10ᵇ</td>
</tr>
<tr>
<td>T₁</td>
<td>5.64ᵈ</td>
<td>6.00ᶜ</td>
<td>5.35ᶜ</td>
<td>5.35ᶜ</td>
<td>6.92ᵇ</td>
<td>8.00ᵃ</td>
</tr>
<tr>
<td>T₂</td>
<td>7.67ᵇ</td>
<td>7.64ᵃ</td>
<td>8.56ᵃ</td>
<td>8.14ᵃ</td>
<td>6.06ᶜ</td>
<td>5.72ᶜ</td>
</tr>
<tr>
<td>T₃</td>
<td>6.06ᶜ</td>
<td>5.66ᵈ</td>
<td>4.13ᵈ</td>
<td>5.00ᵈ</td>
<td>5.57ᵈ</td>
<td>4.21ᵈ</td>
</tr>
<tr>
<td>T₄</td>
<td>5.64ᵈ</td>
<td>5.05ᵉ</td>
<td>3.29ᵉ</td>
<td>3.56ᵉ</td>
<td>4.92ᵉ</td>
<td>3.52ᶜ</td>
</tr>
</tbody>
</table>

¹ Mean of triplicate
ᵃ⁻ᵈ Mean scores within column followed by the same superscript are not significantly different (p<0.05)
² T₀: Biscuits with 0% ginger powder and 100% wheat flour
T₁: Biscuits with 2.5% ginger powder and 97.5% wheat flour
T₂: Biscuits with 5% ginger powder and 95% wheat flour
T₃: Biscuits with 7.5% ginger powder and 92.5% wheat flour
T₄: Biscuits with 10% ginger powder and 90% wheat flour

Conclusion
It was concluded that ginger powder increased the protein, ash and fibre content while decreased the NFE content. These results can be used to improve the nutritional value of food by adding ginger powder. However, in organoleptic evaluation, ginger powder incorporated biscuits were not much liked by the panel. It is suggested that consumer education and public enlightenment on the nutritional benefits of ginger can encourage acceptability of ginger powder incorporated biscuits.

Authors’ contributions
Conceived and designed the experiments: T Kausar & M Asjad, Performed the experiments: Muhammad Asjad, Analyzed the data: T Kausar & M Nadeem, Contributed materials/ analysis/ tools: T Kausar, M Asjad & M Nadeem, Wrote the paper: T Kausar.

References


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